

Bauer Walser AG - Sheet metal, strips and stamped parts - incl. manufacturing tolerances

	Dimension in mm	Tolerance in mm	On request	Delivery form		Delivery condition	
				Standard	Special	Standard	Special
Sheet metal thickness	0.15 - 1.0	+/-0.05	< 0.15 mm	unstraightened	flat straightened	soft annealed	agreed hardness
	1.01 - 4.0	+/-0.08		brushed	unbrushed		
	4.01 - 10.0	+/-0.15					
	10.01 - 20.0	+/-0.30	> 20.0 mm				
Sheet metal width	5.0 - 20.0	+/-0.5	< 5.0 mm	cutting edge	milled		
	20.01 - 100.0	+/-1.5					
	100.1 - 200.0	+/-3.0	> 200.0 mm				
Sheet metal length	10 - 100	+/-5.0	< 10 mm	cutting edge	milled		
	100.1 - 1000.0	+/-10.0	> 1000 mm				
Strips	0.10 - 1.0	+/-0.05	< 0.10 mm	wound		soft annealed	agreed hardness
	1.01 - 3.0	+/- 0.08	> 3.0 mm				
Coated sheet metal Au/Ag	0.40 - 2.0	+/-0.05	< 0.40 mm	brushed	rolled surface	soft annealed	agreed hardness
	2.01 - 4.0	+/- 0.08	> 4.0 mm				
Stamped parts / circular blanks	1.00 - 10.0	+/-0.2	< 1.0 mm	stamped	milled / turned		
	10.1 - 20.0	+/- 0.5	> 20.0 mm				

Sheet metal with special dimensions and tighter tolerances is available on request

CNC turned and milled parts are available on request