

**Bauer-Walser AG - Solder material**

Yellow gold solder				White gold solder			
Solder	Working temp. °C	Feature	Comment	Brazing sheet	Working temp. °C	Feature	Comment
L333HCDF	720	hard floating		L585WHCF	800	hard floating	contains nickel
L333MCDF	700	medium floating		L585WPD	780	soft floating	contains palladium
L333WCDF	680	soft floating		L750WHCF	840	hard floating	contains nickel
375L1CDF	750	hard floating		L750WPD	800	soft floating	contains palladium
375L3CDF	690	soft floating					
L585HCDF	800	hard floating		Platinum solder			
L585MCDF	760	medium floating					
L585WCDF	730	soft floating		Brazing sheet	Working temp. °C	Feature	Comment
L750GHCF	815	hard floating		LPTH/AG	1400	hard floating	contains platinum
L750GMCF	780	medium floating		LPTW/AG	1110	light floating	free of platinum
L750GWCF	750	soft floating					
L917CDFH	880	hard floating		Silver solder			
Red gold solder				Brazing sheet	Working temp. °C	Feature	Comment
				750AgL1	770	hard floating	enamel solder
Brazing sheet	Working temp. °C	Feature	Comment	LAg675L1	730	hard floating	
L585/75R	890	hard floating	difficult to process	600AgL2	710	medium floating	
L750RW	800	soft floating		600AgL3	680	soft floating	
				LAG40CDF	660	hard floating	steel solder
<p>All solders are free of cadmium and correspond to the regulation ( EU ) No. 494/2011 of May 20, 2011</p> <p>Further solders are available on request.</p>							